

July 06, 2023

Attention: Aitziber Garamendi
ULMA FORJA S. COOP
ZUBILLAGA 3
ONATI
GIPUZKOA, 20560

The design submission, Tracking Number 2023-03700, Web Portal Number 2023-S2257, originally received on June 13, 2023 was surveyed and accepted for registration as follows:

CRN : 0A23331.2 **Accepted on:** July 06, 2023
Reg Type: NEW DESIGN **Expiry Date:** July 06, 2023
Drawing No. : ULMA CATALOG 1 PAGES (Fitting Accessories PG. 75-82,84) As Noted
Fitting type: ASME B16.11 & MSS SP83 FITTINGS

The registration is conditional on your compliance with the following notes:

- This registration covers the ASME B16.11 and MSS-SP83 fittings listed in the scope of registration table and catalogue.
- The fittings range accepted under this registration is from 1/4" - 4" as per your catalogue; 1/8" is crossed out from your scope.
- The registration is limited to the materials specified by the aforementioned standards only.
- The threaded fittings are limited to class 6000 only, as per your catalogue.
- Acceptance is based on the understanding that the caps range is up to 4" not 24", as per the ASME B16.11 Standard.
- As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are B16.11 and other engineering analysis.
- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.



the pressure equipment safety authority

9410 - 20 Ave N.W.
Edmonton, Alberta, Canada T6N 0A4
Tel: (780) 437-9100 / Fax: (780) 437-7787

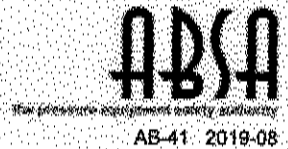
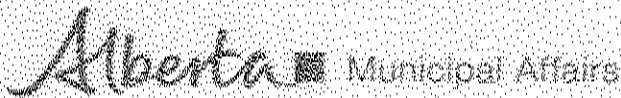
July 06, 2023

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3369 or fax (780) 437-7787 or e-mail Radisavljevic@absa.ca.

Sincerely,

RADISAVLJEVIC, ZANA, P. Tech. (Eng.)
DOP Cert. No. D00003136



STATUTORY DECLARATION
Registration of Fittings
 Single or Multiple Fitting Designs within one Fitting Category

I, PEIO ERRASTI, QUALITY DIRECTOR
(name of applicant) (position title) (must be in a position of authority)
 of ULMA FORJA, S. COOP.
(name of manufacturer)
 located at BARRIO DE ZUBILLAGA, 3. 20560 OÑATI. GIPUZKOA. SPAIN
(plant address)

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- ☒ comply with the requirements of ASME B16.11, MSS SP83, BS3799 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- ☐ are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the (title of code of construction or other applicable document) attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

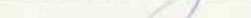
Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	Fitting-look scope	ISO 9001:2015	Design of forged flanges and special fo	2023-05-31	LRQA España	ULMA FORJA, S. COOP. Barrio de Zubillag
2.						

In support of this application, the following information, calculations and/or test data are attached:

Scope and Catalogue n°1


 (Signature of the Declarer)

2023-05-05
 (Date)

DECLARED before me at OÑATI in the _____ of GIPUZKOA (SPAIN)
(city) (province, territory, or state)

this 05 day of MAY, 2023
(Month) (Year)

(print) MERCEDES HERNAIZ GOMEZ-DEGADO
(a Commissioner of Oaths or Notary Public)

(sign) _____
(a Commissioner of Oaths or Notary Public)

(expiry date (mm/dd/yy))

Commissioner of Oaths / Notary Public in and for: OÑATI (SPAIN)
(province)

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category **A**

CRN: 0A23331.2

Registered Date: 2023-07-06

Expiry Date: 2033-07-06

Signature: _____
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2023-03700

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: QA23331. 2

See acceptance letter for conditions of registration.

Date: 2023-07-06 By: Zana Radisavljević

ZANA RADISAVLJEVIC, P. Tech. (Eng.)
DOP: D00003136

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Table 1 Scope of Fitting Designs**

Item #	Primary Pressure Bearing / Retaining Component	Material of Construction	Port Connections and Size Range	MDMT	Rated Pressure		Pressure Class(es) / Schedule(s)	Design Code(s) of Construction	Reference Catalogue (pages) or Drawing(s)
					At Ambient Temperature	At Maximum Temperature			
LOOK	SCOPE	DOCUMENT							

Table 2 Additional Scope Information

List/Attach Additional Detail and References (Product Configurations, Options, Illustrations, etc.)
Example: Series X Options

** For additional alternatives of Table 1, refer to Form AB-41a, Guide for Completing Form AB-41

SCOPE OF REGISTRATION

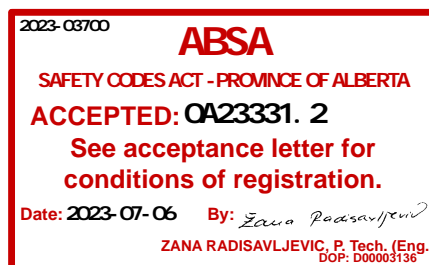
Product: FITTINGS.
 Catalogue: CATALOGUE 1.
 Manufacturer: ULMA FORJA S.COOP.

SIZES **CLASS**
 1/4" - 4" (Z.R.) 2000-6000 CL. (Z.R.)

STANDARD	DESCRIPTION	FLANGE TYPE	NPS (INCHES)	PRESSURE CLASS (LB)	SCHEDULES	FACE	ASME/ASTM MATERIAL
ASME B16.11	ELBOW 90°	ELBOW90	1/8"-4"	2000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	ELBOW 45°	ELBOW45	1/8"-4"	2000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	TEE	TEE	1/8"-4"	2000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	CROSS	CROSS	1/8"-4"	2000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	COUPLING	COUPLING	1/8"-4"	3000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	HALF COUPLING	HALF COUPLING	1/8"-4"	3000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	CAP	CAP	1/2"-4"	3000-9000	--	THR, SW	LISTED BELOW.
ASME B16.11	PLUGS		1/8"-4"	---	--	THR	LISTED BELOW.
ASME B16.11	BUSSINGS		1/8"-4"	--	--	THR	LISTED BELOW.
MSS SP-83 BS 37999	UNION	UNION	1/8"-3"	3000-6000	--	THR, SW	LISTED BELOW.
BS 3799	REDUCING INSERTS		1/8"-3"	3000-6000	--	THR, SW	LISTED BELOW.
MSS SP-95 BS 3799	SWAGE NIPPLEs		1/8"-2"	---	--	THR	LISTED BELOW.

STEEL AND ALLOY GRADES PRODUCED			
Carbon Steel		Alloy and Stainless Steel	Nickel Base Alloys.
ASTM A105		ASTM A182F304/F304L/304H	ASTM B564 UNS N06625
ASTM A350LF2		ASTM A182F316/F316L/F316H	ASTM B564 UNS N08800
ASTM A350LF3		ASTM A182F321/F321H	ASTM B564 UNS N08825
ASTM A350LF6		ASTM A182F347H	ASTM B564 UNS N08811
ASTM A707L3		ASTM A182F44	ASTM B462 UNS N08020
ASTM A707L5		ASTM A182F904L	
ASTM A694F42/F46/F48/F50/F52/F56/F60/F65/70		ASTM A182F51	
		ASTM A182F53	
		ASTM A182F55	
		ASTM A182F60	
		ASTM A182F5	
		ASTM A182F9	
		ASTM A182F91	
		ASTM A182F11	
		ASTM A182F22	

No Addenda of materials.



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