



the pressure equipment safety authority

9410 - 20 Ave N.W.  
Edmonton, Alberta, Canada T6N 0A4  
Tel: (780) 437-9100 / Fax: (780) 437-7787

December 13, 2022

**Attention:** Aitziber Garamendi  
ULMA FORJA S. COOP  
ZUBILLAGA 3  
ONATI  
GIPUZKOA, 20560

The design submission, Tracking Number 2022-06916, Web Portal Number 2022-S2959, originally received on December 05, 2022 was surveyed and accepted for registration as follows:

**CRN :** 0B22821.2 **Accepted on:** December 13, 2022  
**Reg Type:** NEW DESIGN **Expiry Date:** December 13, 2032  
**Drawing No. :** Catalogue No. 1  
**Fitting type:** FLANGES & LINE BLANKS PER SCOPE SHT. 1 & 2

**The registration is conditional on your compliance with the following notes:**

- This registration is based on the understanding that the flanges are in full compliance with ASME B16.5, B16.47, B16.48 & B16.36 including size, thickness and material.

As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are B16.5, B16.36, B16.47 and B16.48.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.

- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.

- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.

- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3369 or fax (780) 437-7787 or e-mail Radisavljevic@absa.ca.

Sincerely,

RADISAVLJEVIC, ZANA, P. Tech. (Eng.)  
DOP Cert. No. D00003136

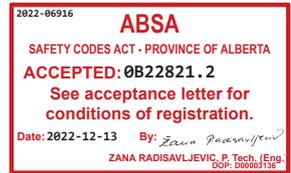


## SCOPE OF REGISTRATION 1/2

Product:                      **FLANGES.**  
 Catalogue:                      **CATALOGUE.**  
 Manufacturer:                      **ULMA FORJA S.COOP.**

STANDARD	DESCRIPTION	FLANGE TYPE	NPS (INCHES)	PRESSURE CLASS (LB)	SCHEDULES	FACE	ASME/ASTM MATERIAL
ASME B16.5	BLIND	BL	1/2"-24"	150-1500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	BLIND	BL	1/2"-12"	2.500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	WELDING NECK	WN	1/2"-24"	150-1,500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	WELDING NECK	WN	1/2"-12"	2.500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	LONG WELDING NECK	LWN	1/2"-24"	150-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	LONG WELDING NECK	LWN	1/2"-2.1/2"	1500-2500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	SLIP-ON	SO	1/2"-24"	150-900	--	RF,FF	LISTED BELOW.
ASME B16.5	SLIP-ON	SO	1/2"-2.1/2"	1500	--	RF,FF	LISTED BELOW.
ASME B16.5	LAP JOINT	LJ	1/2"-24"	150-1500	--	FF	LISTED BELOW.
ASME B16.5	LAP JOINT	LJ	1/2"-12"	2.500	--	FF	LISTED BELOW.
ASME B16.5	SOCKET WELD	SW	1/2"-3"	150-600	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	SOCKET WELD	SW	1/2"-2.1/2"	1500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	THREADED	TH	1/2"-24"	150-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	THREADED	TH	1/2"-12"	1500-2500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	BLIND	BL	26"-60"	75-600	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	BLIND	BL	26"-48"	75-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	WELDING NECK	WN	26"-60"	75-600	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.47	WELDING NECK	WN	26"-48"	75-900	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.36	ORIFICE WN	WNRIF	1"-24"	300-1500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.36	ORIFICE WN	WNRIF	1"-12"	2500	5-160	RF,FF,RJ	LISTED BELOW.

STEEL AND ALLOY GRADES PRODUCED			
Carbon Steel		Alloy and Stainless Steel	Nickel Base Alloys.
ASTM A105		ASTM A182F304/F304L/304H	ASTM B564 UNS N06625
ASTM A350LF2		ASTM A182F316/F316L/F316H	ASTM B564 UNS N08800
ASTM A350LF3		ASTM A182F321/F321H	ASTM B564 UNS N08825
ASTM A350LF6		ASTM A182F347H	ASTM B564 UNS N08811
ASTM A707L3		ASTM A182F44	ASTM B462 UNS N08020
ASTM A707L5		ASTM A182F904L	ASTM B462 UNS N10276
ASTM A694F42/F46/F48/F50/F52/F56/F60/F65/F70		ASTM A182F51	ASTM B462 UNS N10665
		ASTM A182F53	ASTM B462 UNS N10675
		ASTM A182F55	
		ASTM A182F60	
		ASTM A182F5	
		ASTM A182F9	
		ASTM A182F91	
		ASTM A182F11	
		ASTM A182F22	
		ASTM A182F317/F317L	



## SCOPE OF REGISTRATION 2/2

Product: LINE BLANKS.  
 Catalogue: CATALOGUE.  
 Manufacturer: ULMA FORJA S.COOP.

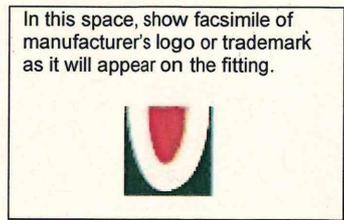
STANDARD	DESCRIPTION	FLANGE TYPE	NPS (INCHES)	PRESSURE CLASS (LB)	SCHEDULES	FACE	ASME/ASTM MATERIAL
ASME B16.48	SPECTACLE BLIND (Figure-8 Blind)	SB			--	RF,FF,RJ	LISTED BELOW.
ASME B16.48	SPADE (Paddle Blank)	SPADE			--	RF,FF,RJ	LISTED BELOW.
ASME B16.48	SPACER (Paddle Spacer)	SPACER			--	RF,FF,RJ	LISTED BELOW.

STEEL AND ALLOY GRADES PRODUCED			
Carbon Steel		Alloy and Stainless Steel	Nickel Base Alloys.
ASTM A105		ASTM A182F304/F304L/304H	Bar or plate
ASTM A350LF2		ASTM A182F316/F316L/F316H	ASTM B564 UNS N06625
ASTM A694F42/F46/F48/F50/F52/F56/F60/F65/70		ASTM A387GR5/GR9/GR11/GR22	ASTM B564 UNS N08800
ASTM A516 GR60/GR65/GR70		ASTM A240TP304L/TP316/...	ASTM B564 UNS N08825
ASTM A350LF3		UNS S31803/S32750/S32750/S32205	ASTM B462 UNS N08020
ASTM A350LF6		ASTM A182F317/F317L	
		ASTM A182F321/F321H	ASTM B443 UNS N06625
		ASTM A182F347/347H	ASTM B409 UNS N08800
		ASTM A182F44	ASTM B424 UNS N08825
		ASTM A479 Gr. N08904 (904L)	ASTM B463 UNS N08020
		ASTM A182F51/F53/F55	
		ASTM A182F5/F9/F91/F11/F22	ASTM B462 UNS N10276
			ASTM B462 UNS N10665
		ASTM A240TP304/304L/304H	ASTM B462 UNS N10675
		ASTM A240TP316/316L/316H	
		ASTM A240TP317/317L	ASTM B575 Gr. N10276
		ASTM A240TP321/321H	ASTM B333 Gr. N10665
		ASTM A240TP347/347H	ASTM B333 Gr. N10675
		ASTM A240UNS S31254	
		ASTM A240TP904L	
		ASTM A387Gr.91	

**STATUTORY DECLARATION  
Registration of Fittings**  
Single or Multiple Fitting Designs within one Fitting Category

I, PEIO ERRASTI, QUALITY DIRECTOR  
(name of applicant) (position title) (must be in a position of authority)  
of ULMA FORJA, S. COOP.  
(name of manufacturer)

located at BARRIO DE ZUBILLAGA, 3. 20560 OÑATI. GIPUZKOA. SPAIN  
(plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- comply with the requirements of ASME B16.5-B16.47-B16.36-B16.48 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the (title of code of construction or other applicable document) attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

**Quality Program Verification and Manufacturing Sites**

A copy of the Quality Certificate from each manufacturing site must be included

Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	Flanges include Line Blanks-look scope	ISO 9001:2015	Design of forged flanges and special fo	2023-05-31	LRQA España	ULMA FORJA, S. COOP. Barrio de Zubillag
2.						

In support of this application, the following information, calculations and/or test data are attached:

Scope and Catalogue n°1

\_\_\_\_\_  
(Signature of the Declarer) 2022-11-29 (Date)

DECLARED before me at OÑATI in the \_\_\_\_\_ of GIPUZKOA (SPAIN)  
(city) (province, territory, or state)

this 1 day of DECEMBER, 2022  
(Month) (Year)

(print) MERCEDES HERNÁNDEZ GÓMEZ-DEGANO  
(a Commissioner of Oaths or Notary Public)

(sign) \_\_\_\_\_  
(a Commissioner of Oaths or Notary Public)

\_\_\_\_\_  
(expiry date (mm/dd/yy))

Commissioner of Oaths / Notary Public in and for: OÑATI (SPAIN)  
(province, territory, or st.)



**For ABSA Office Use Only:**

NOTES: \_\_\_\_\_

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category B.

CRN: 0B22821.2

Registered Date: 2022-12-13

Expiry Date: 2032-12-13

Signature: \_\_\_\_\_  
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2022-06916

**ABSA**

SAFETY CODES ACT - PROVINCE OF ALBERTA

**ACCEPTED: 0B22821.2**

**See acceptance letter for conditions of registration.**

Date: 2022-12-13 By: *Zana Radisavljevic*

ZANA RADISAVLJEVIC, P. Tech. (Eng.)  
DOP: D00003136

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

**Table 1\*\* Scope of Fitting Designs**

Item #	Primary Pressure Bearing / Retaining Component	Material of Construction	Port Connections and Size Range	MDMT	Rated Pressure		Pressure Class(es) / Schedule(s)	Design Code(s) of Construction	Reference Catalogue (pages) or Drawing(s)
					At Ambient Temperature	At Maximum Temperature			
LOOK	SCOPE	DOCUMENT							

**Table 2 Additional Scope Information**

List/Attach Additional Detail and References (Product Configurations, Options, Illustrations, etc.)
Example: Series X Options

\*\* For additional alternatives of Table 1, refer to Form AB-41a, Guide for Completing Form AB-41