

March 25, 2025

Attention: Blake Gibson FORUM ENERGY TECHNOLOGY/PROTECH VALVE SALES 9503 12 AVENUE SW EDMONTON, AB T6X 0C3

The design submission, Tracking Number 2025-01828, Web Portal Number 2025-S1550, originally received on March 20, 2025 was surveyed and accepted for registration as follows:

CRN:	0C24952.2		Accepted on: March 25, 2025
Reg Type:	NEW DESIGN		Expiry Date: March 24, 2035
Drawing No.	: PBV-Threaded-Socketweld-I	Ball-Valves As Not	ed
Fitting type:	Threaded & Socketweld Ball	Valves	
Design regis	tered in the name of : STAF	RLINE S P A	
Description		MAWP	Design Temperature

Per ASME B16.34

The registration is conditional on your compliance with the following notes:

- This registration is based on the understanding that all valves are in strict compliance with ASME B16.34, with respect to dimensions, pressure and temperature ratings, materials, markings etc.

- As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction is B16.34.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings. - This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.

- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (587) 686-9381 or fax (780) 437-7787 or e-mail Newton@absa.ca.

Sincerely,

NEWTON, STEPHAN, E.I.T. DOP Cert. No. D00011044

STATUTORY DECLARATION Registration of Fittings

Single or Multiple Fitting Designs within one Fitting Category

l,	MARCO GHILARDI	,PRESIDENT	In this space, show facsimile of manufacturer's logo or trademan as it will appear on the fitting.
	(name of applicant)	(position title) (must be in a position of auth	nority)
of	STARLINE S.p.A.		P.B.V.
	(nam	e of manufacturer)	
locate	d at Via dei Livelli di Sopra 1	1, 24060 Costa di Mezzate (BG), Ita	ly R
	(K	plant address)	
do so	emnly declare that the fittings liste	d hereunder, which are subject to the	Safety Codes Act
(selec	t only one)		-
X	comply with the requirements of		which specifies the dimensions,
	materials of construction pross		on montring, of the fitting
X		ASME B16.34, API 608 (title of recognized North American Standard) ire/temperature ratings and identification	

are not covered by the provisions of a recognized North American standard and are therefore

manufactured to comply with_____as supported by the (title of code of construction or other applicable document)

attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

ltem #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	Ball valves	ISO 9001:2015	Design and assembly of carbon, alloy and stainless steel floating and trunnion mounted ball valves operated manually or by selected actuator	16/06/2025	TUV NORD	Via dei Livelli di Sopra 11, 24060 Costa di Mezzate (BG), Italy
2.						





AB-41 2024-03

In support of this application, the following information, calculations and/or test data are attached:

Calculation Note PBV Series 5333/6333 and 5331/6331 Cl.150-Cl.300-Cl.600-Cl.800-Cl.900/1500-Cl.2500

Tel Ca 18th of MARCH 2025 (Signature of the Declarer) (Date) DECLARED before me at BERGAMO in the NOTARTAL OFFICE of BERGAMO (ITALY) Via Pradello 2 (city) (province, territory, or state) this 18th day of MARCH 2025 (Month) (Year) 0 (print) NOTARY PUBLIC PAOLO DIVIZIA (a Commissioner of Oaths or Notary Public) IV12Q (sign) (a Commissioner of Oaths or Notary Public) (expiry date (mm/dd/yy)) Commissioner of Oaths / Notary Public in and for: (province, territory, or state) For ABSA Office Use Only: NOTES: To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category C 2025-01828 ABSA CRN: 0C24952.2 SAFETY CODES ACT - PROVINCE OF ALBERTA ACCEPTED: 0C24952 2 Registered Date: March 25, 2025 See acceptance letter for conditions of registration. Date: 2025-03-25 By: M. Slephan Expiry Date: March 25, 2035 STEPHAN NEWTON E.I.T. This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of Signature: the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act (Signature of the Administrator/SCO) The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

Tracking #: 2025-01828

Aberta Government





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Table 1** Scope of Fitting Designs

Fitting Description	Primary Pressure Bearing / Retaining Component	Material of construction	Fitting Size Range &/or schedule	MAWP or Ppress. Rating	Temp. Range min/max	End Conn. & Size Range	Code/Standard of construction	Refernece catalogue
Threaded & Socket welded Ball valves Series 5333/6333	BODY A	A105 A350 LF2 A182 F316 A182 F316L A182 F51 A182 F44 B564 N04400 B564 N06600 B564 N08810	NPT (1/4"-2")	//	//	ANSI Class: 150 300 600 800	Dimensions to ASME B16.34 Design to API 608	PBV Threaded & SW Ball Valves FE_PBV_ThrdSW_0312 Page 6-7
Threaded & Socket welded Ball valves Series 5331/6331	BODY A	A105 A350 LF2 A182 F316 A182 F316L A182 F51 A182 F51 A182 F44 B564 N04400 B564 N06600 B564 N08810	NPT (1/4"-2")	//	//	ANSI Class: 150 300 600 800	Dimensions to ASME B16.34 Design to API 608	PBV Threaded & SW Ball Valves FE_PBV_ThrdSW_0312 Page 8-9
Threaded & Socket welded Ball valves Series 5338/6338 5339/6339	BODY A	A105 A350 LF2 A182 F316 A182 F316L A182 F51 A182 F44 B564 N04400 B564 N06600 B564 N08810	NPT (1/4"-2")	//	//	150 300 600	Dimensions to ASME B16.34 Design to API 608	PBV Threaded & SW Ball Valves FE_PBV_ThrdSW_0312 Page12-15

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FORUM CANADA ULC d/b/a Pro-Tech Valve Sales 9503 – 12 Avenue, S.W., Edmonton AB T6X 0C3 825.410.1200 [d] 780.469.1293 [f] www.f-e-t.com

SCOPE OF DESIGN REGISTRATION ADDITION of STARLINE S.p.A. (MANUFACTURING LOCATION) to P.B.V. CRN 0C1003.9 (EXPIRES 23-MAY-2024)

Design Condition Primary End Pressure **Design Code** Pressure Pressure Pressure Product Material of Connections at of at Design MDMT Class or Bearing / Catalogue Description Construction and Size Ambient Construction Retaining Temp Schedule Range Temp. or Standard Component A105 A350 LF2 Dimensions to Threaded & ANSI Class: A182 F316L **ASME B16.34** PBV Threaded & SW Socket Welded A182 F316 150 NPT Ball Valves **Ball Valves** BODY A A182 F51 300 (1/4"-2") Design to FE_PBV_ThrdSW_0312 A182 F44 Series 600 API 608 Pages 6-7 5333/6333 B564 N04400 800 B564 N06600 B564 N08810 A105 A350 LF2 **Dimensions** to Threaded & A182 F316L ANSI Class: **ASME B16.34** PBV Threaded & SW 150 Socket Welded A182 F316 NPT **Ball Valves** Ball Valves BODY A A182 F51 300 (1/4"-2") Design to FE_PBV_ThrdSW_0312 A182 F44 Series 600 API 608 Pages 8-9 5331/6331 B564 N04400 B564 N06600 B564 N08810 A105 A350 LF2 Threaded & Dimensions to A182 F316L Socket Welded **ASME B16.34** ANSI Class: PBV Threaded & SW A182 F316 **Ball Valves** NPT 150 **Ball Valves** BODY A A182 F51 Series (1/4"-2") 300 Design to FE_PBV_ThrdSW_0312 A182 F44 5338/6338 600 API 608 Pages 12-15 B564 N04400 5339/6339 B564 N06600 B564 N08810

26-MARCH -2019

FUNRUA	A"		CAL	CULAT	ION N	OTE			Date :		8-NOV	-2019
ENERGY TECHNOLOG	0.31	PB\	SERIES	5333/	6333 (and 5	331/6	331	Page	:	1/6	
VALVE SOLUTIO	ONS			CL.		Rev : 0		0				
ALVE TYPE : Three	e pieces flo	ating bal	l valve	DIMENS	SION	:	DN 10-	100 Ful	Bore / D	N 15-1	50 Redu	ced Bore
PN : 20			4 510	CLASS		:	150		7.			4
Description	Cumbal	Unit	FB 08-10) 15	20	25	32	40	50	65	80	100 *
Description	Symbol		RB 15	20	25	32	40	50	65	80	100	150 *
			MINIMUM	HICKNESS	OF BOD	Y/END	S					6
Pressure Class Rating	Pc		150	150	150	150	150	150	150	150	150	150
Internal body diameter	D	mm	20,7	25,5	35,1	44,7	54,2	63,7	78,7	101	121	159
Internal flange diameter d1	D_2	mm	-	15,7	20	25,5	33	38	50,5	64	76	102
Internal flange diameter d2	D_3	mm	15,7	21	25,5	33	38	50,5	64	76	102	150
Axial hole	h	mm	8	8	10	10	12	12	12	12	12	14
Actual thickness 60 %7	t	mm	22,52	22,25	26,63	27,5	29,7	29,06	29,9	28	29,5	40
Actual inner ligaments	f	mm	9,65	10,25	10,45	10,65	10,9	11,15	11,6	9,5	12,5	13,5
Actual external ligaments	g	mm	4,87	4	6,18	6,85	6,8	5,91	6,3	6,5	5	12,5
Actual thickness t , FB	t 1	mm		11,15	10	12,25	11,5	13,5	14,75	18	22	22
Actual thickness t 2 RB	t2	mm	11,15	5 13,5	14,25	15,5	16	16,75	18	16,5	14	24,1
Additional corrosion allowance	Α	mm	6	6	6	6	6	6	6	6	6	6
Minimum thickness BODY	t _{m,D}	mm	10	10	10,6	11,3	11,6	11,8	12,1	12,4	12,7	13,3
Minimum thickness FB	t _{m,D2}	mm	1911	9,4	9,7	10	10,5	10,8	11,6	11,8	12,1	12,4
Minimum thickness RB	t _{m,D3}	mm	9,4	9,7	10	10,5	10,8	11,6	11,8	12,1	12,4	13,2
$t > (t_{m,D} + h)$	V1	mm	17,7	18	20,6	21,3	23,6	23,8	24,1	24,4	24,7	27,3
$f > 0,25^{*}(t_{m,D}-A)+A$	V2	mm	6,925	5 7	7,15	7,325	7,4	7,45	7,525	7,60	7,68	7,825
$g > 0,25^*(t_{m,D}-A)$	V3	mm	0,925	5 1	1,15	1,325	1,4	1,45	1,525	1,60	1,68	1,825
$f + g > t_{m,D}$	V4	mm	9,7	10	10,6	11,3	11,6	11,8	12,1	12,4	12,7	13,3
$t_1 > t_{m,D2}$	V5	mm	-	9,4	9,7	10	10,5	10,8	11,6	11,8	12,1	12,4
t ₂ > t _{m,D3}	V6	mm	9,4	9,7	10	10,5	10,8	11,6	11,8	12,1	12,4	13,2

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FUARUA	A"			CALC	ULAT	ION	NOTE	:		Date :		8-NO\	/-2019
CALAGY TECHNOLOG	11.5	PB	V SE	RIES	5333/	6333	and 5	331/6	331	Page :		2/6	
VALVE SOLUTIO	ONS				CL.			Rev	:	0			
VALVE TYPE : Three	e pieces flo	ating ba	Il valve	6	DIMENS	ION		DN 10-	100 Ful	Bore / D	N 15-1	50 Redu	ced Bore
PN : 50					CLASS		:	300					
Description	Symbol	Unit	FB	08-10	15	20	25	32	40	50	65	80	100 *
Description	Symbol	Unit	RB	15	20	25	32	40	50	65	80	100	150 *
			MINI	NUM THI	CKNESS	OF BOD	Y/END	S					
Pressure Class Rating	Pc			300	300	300	300	300	300	300	300	300	300
Internal body diameter	D	mm		20,7	25,5	35,1	44,7	54,2	63,7	78,7	101	121	159
Internal flange diameter d1	D ₂	mm		12	15,7	20	25,5	33	38	50,5	64	76	102
Internal flange diameter d2	D ₃	mm		15,7	21	25,5	33	38	50,5	64	76	102	150
Axial hole	h	mm		8	8	10	10	12	12	12	12	12	14
Actual thickness	t	mm		22,52	22,25	26,63	27,5	29,7	29,06	29,9	28	29,5	40
Actual inner ligaments	f	mm		9,65	10,25	10,45	10,65	10,9	11,15	11,6	9,5	12,5	13,5
Actual external ligaments	g	mm		4,87	4	6,18	6,85	6,8	5,91	6,3	6,5	5	12,5
Actual thickness t 1	t,	mm		1	11,15	10	12,25	11,5	13,5	14,75	18	22	22
Actual thickness t ₂	t2	mm		11,15	13,5	14,25	15,5	16	16,75	18	16,5	14	24,1
Additional corrosion allowance	Α	mm		6	6	6	6	6	6	6	6	6	6
Minimum thickness	t _{m,D}	mm		10	10,4	11	11,7	12,2	12,6	13	13,8	14,4	15,7
Minimum thickness	t _{m.D2}	mm		1570	9,6	9,9	10,4	10,9	11,2	12,1	12,6	13	13,8
Minimum thickness	t _{m,D3}	mm		9,6	10	10,4	10,9	11,2	12,1	12,6	13	13,8	15,4
$t > (t_{m,D} + h)$	V1	mm		18	18,4	21	21,7	24,2	24,6	25	25,8	26,4	29,7
$f > 0,25^{*}(t_{m,D} - A) + A$	V2	mm		7	7,1	7,25	7,425	7,55	7,65	7,75	7,95	8,10	8,425
$g > 0,25^*(t_{m,D}-A)$	V3	mm		1	1,1	1,25	1,425	1,55	1,65	1,75	1,95	2,10	2,425
$f + g > t_{m,D}$	V4	mm		10	10,4	11	11,7	12,2	12,6	13	13,8	14,4	15,7
$t_1 > t_{m,D2}$	V5	mm			9,6	9,9	10,4	10,9	11,2	12,1	12,6	13	13,8
$t_2 > t_{m,D3}$	V6	mm		9,6	10	10,4	10,9	11,2	12,1	12,6	13	13,8	15,4

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ENERGY TECHNOLOG	2.11	PB\	V SE	RIES	5333/	6333 a	and 5	331/6	331	Page	:	3/6
VALVE SOLUTIO	ONS				CL.	600				Rev :		0
VALVE TYPE : Thre	e pieces flo	ating ba	ll valve	é.	DIMENS	ION	:	DN 10-	65 Full I	Bore / DN	N 15-80	Reduced Bore
PN : 100					CLASS		:	600				
Description	Cumbel	Unit	FB	08-10	15	20	25	32	40	50	65	
Description	Symbol	Unit	RB	15	20	25	32	40	50	65	80	
			MINI	NUM THI	CKNESS	OF BOD	Y/END	S				
Pressure Class Rating	P _c			600	600	600	600	600	600	600	600	-
Internal body diameter	D	mm		20,7	25,5	35,1	44,7	54,2	63,7	78,7	101	
Internal flange diameter d1	D ₂	mm			15,7	20	25,5	33	38	50,5	64	
Internal flange diameter d2	D3	mm		15,7	21	25,5	33	38	50,5	64	76	
Axial hole	h	mm		8	8	10	10	12	12	12	14	
Actual thickness	t	mm		22,52	22,25	26,63	27,5	29,7	29,06	29,9	30	
Actual inner ligaments	f	mm		9,65	10,25	10,45	10,65	10,9	11,15	11,6	9,5	
Actual external ligaments	g	mm		4,87	4	6,18	6,85	6,8	5,91	6,3	6,5	
Actual thickness t 1	t ₁	mm			11,15	14	11,75	11,5	13,5	14,75	18	
Actual thickness t 2	t2	mm		11,15	13,5	14,25	15,5	16	16,75	18	16,5	
Additional corrosion allowance	A	mm		6	6	6	6	6	6	6	6	
Minimum thickness	t _{m,D}	mm		10	10,8	11,4	11,9	12,5	13,1	14,2	15,7	
Minimum thickness	t _{m,D2}	mm		100	9,9	10,3	10,8	11,3	11,6	12,2	13,2	
Minimum thickness	t _{m,D3}	mm		9,9	10,4	10,8	11,3	11,6	12,2	13,2	14	
$t > (t_{m,D} + h)$	V1	mm		18,4	18,8	21,4	21,9	24,5	25,1	26,2	29,7	
$f > 0,25^{*}(t_{m,D}-A)+A$	V2	mm		7,1	7,2	7,35	7,475	7,625	7,78	8,05	8,43	
$g > 0,25^{*}(t_{m,D}-A)$	V3	mm		1,1	1,2	1,35	1,475	1,625	1,78	2,05	2,43	
$f + g > t_{m,D}$	V4	mm		10,4	10,8	11,4	11,9	12,5	13,1	14,2	15,7	
$t_1 > t_{m,D2}$	V5	mm		-	9,9	10,3	10,8	11,3	11,6	12,2	13,2	
$t_2 > t_{m,D3}$	V6	mm		9,9	10,4	10,8	11,3	11,6	12,2	13,2	14	

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ENLAGY TECHNOLOG	11.5	PB	V SE	RIES	5333/	6333	and 5	331/6	331	Page :		4/6
VALVE SOLUTIO	ONS				CL.	800				Rev :		0
VALVE TYPE : Thre	e pieces flo	ating ba	ll valve		DIMENS	ION	:	DN 10-	50 Full I	Bore / DN	15-65	Reduced Bore
PN : 138					CLASS		:	800				
Description	Cumbal	Unit	FB	08-10	15	20	25	32	40	50		
Description	Symbol	Unit	RB	15	20	25	32	40	50	65		
			MINI	NUM THI	CKNESS	OF BOD	Y/END	S				
Pressure Class Rating	Pc			800	800	800	800	800	800	800		
Internal body diameter	D	mm		20,7	25,5	35,1	44,7	54,2	63,7	78,7		
Internal flange diameter d1	D ₂	mm		11,1	14,2	20,5	25,4	32,7	38	49		
Internal flange diameter d2	Dg	mm		13,8	18,85	24,3	32,7	38,1	49	59		
Axial hole	h	mm		8	8	10	10	12	14	14		
Actual thickness	t	mm		22,52	22,25	26,63	27,5	29,7	31,06	31,9		
Actual inner ligaments	f	mm		9,65	10,25	10,45	10,65	10,9	11,15	11,6		
Actual external ligaments	g	mm		4,87	4	6,18	6,85	6,8	5,91	6,3		
Actual thickness t	t 1	mm		10,1	11,5	12,75	14,8	15,15	18,25	17,25		
Actual thickness t ₂	t2	mm		10,5	11,3	12,1	13,4	13,9	14,2	14,9		
Additional corrosion allowance	A	mm		6	6	6	6	6	6	6		
Minimum thickness	t _{m,D}	mm		11	12,4	13	13,5	14,3	15,2	16,8		
Minimum thickness	t _{m.D2}	mm		10	10,5	11,4	12,4	12,8	13,1	13,8		
Minimum thickness	t _{m,D3}	mm		10,4	11,2	12	12,8	13,1	13,8	14,8		
$t > (t_{m,D} + h)$	V1	mm		19,4	20,4	23	23,5	26,3	29,2	30,8		
$f > 0,25^{*}(t_{m,D}-A)+A$	V2	mm		7,35	7,6	7,75	7,875	8,075	8,30	8,7		
$g > 0,25^*(t_{m,D}-A)$	V3	mm		1,35	1,6	1,75	1,875	2,075	2,30	2,7		
$f + g > t_{m,D}$	V4	mm		11,4	12,4	13	13,5	14,3	15,2	16,8		
$t_1 > t_{m,D2}$	V5	mm		10	10,5	11,4	12,4	12,8	13,1	13,8		
$t_2 > t_{m,D3}$	V6	mm		10,4	11,2	12	12,8	13,1	13,8	14,8		

FURUA	A "		C	ALC	ULAT	ION I	NOTE	:		Date		8-NOV-2019	
ENERGY TECHNOLOG	12.0	PB	V SER	IES	5338/6	338	and 5	339/6	339	Page	:	5/6	
VALVE SOLUTIO	ONS			(CL. 900)-150	0			Rev :		0	
VALVE TYPE : Thre	e pieces flo	ating ba	ll valve		DIMENS	ON	:	DN 15-	50 Full I	Bore			
PN : 250					CLASS		:	1500					
Description	Symbol	Unit	FB	15	20	25	32	40	50				
			MINIMU	JM THI	CKNESS	OF BOD	Y/END	S	_				
Pressure Class Rating	Pc			1500	1500	1500	1500	1500	1500				
Internal body diameter	D	mm		28	36,5	44,7	63,7	63,7	78,7				
Internal flange diameter d1	D ₂	mm		11,1	15,5	21	34	34	44,5				
Internal flange diameter d2	D_3	mm		11,1	15,5	21	34	34	44,5				
Axial hole	h	mm		10	12	14	14	14	14				
Actual thickness	t	mm		28,4	33,75	38,1	35,65	35,65	38,15				
Actual inner ligaments	f	mm		12,4	15,25	16,6	13,65	13,65	13,65				
Actual external ligaments	g	mm		6	6,5	7,5	8	8	10,5				
Actual thickness t 1	t_1	mm		13,45	16,25	16,5	18	18	20,25				
Actual thickness t 2	t2	mm		13,45	16,25	16,5	18	18	20,25				
Additional corrosion allowance	Α	mm		6	6	6	6	6	6				
Minimum thickness	t _{m,D}	mm		13,8	15,3	16,8	20,3	20,3	23,1				
Minimum thickness	t _{m,D2}	mm		10,6	11,4	12,5	14,9	14,9	16,8				
Minimum thickness	t _{m,D3}	mm		10,6	11,4	12,5	14,9	14,9	16,8				
$t > (t_{m,D} + h)$	V1	mm		23,8	27,3	30,8	34,3	34,3	37,1				
$t > 0,25^{*}(t_{m,D} - A) + A$	V2	mm		7,95	8,33	8,7	9,575	9,58	10,275				
$g > 0,25^*(t_{m,D}-A)$	V3	mm		1,95	2,33	2,7	3,575	3,58	4,275				
$f + g > t_{m,D}$	V4	mm	1	13,8	15,3	16,8	20,3	20,3	23,1				
$t_1 > t_{m,D2}$	V5	mm		10,6	11,4	12,5	14,9	14,9	16,8				
$t_2 > t_{m,D3}$	V6	mm		10,6	11,4	12,5	14,9	14,9	16,8				

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CALCULATION NOTE: PBV SERIES 5338/6338 and 5339/6339

CL. 2500

 Date :
 8-NOV-2019

 Page :
 6/6

 Rev :
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VALVE TYPE : Thre	e pieces flo	ating ba	ull valve	DIMENS	SION :	DN 15-25 Full Bore	
PN : 420				CLASS	:	2500	
Description	Symbol	Unit	FB 15	20	25		
			MINIMUM TH	HICKNESS	OF BODY /	ENDS	
Pressure Class Rating	Pc		2500	2500	2500		
Internal body diameter	D	mm	28	36,5	44,7		
Internal flange diameter d1	D ₂	mm	11	15,5	21		
Internal flange diameter d2	D ₃	mm	11	15,5	21		
Axial hole	h	mm	10	12	14		
Actual thickness	t	mm	28,4	33,75	38,1		
Actual inner ligaments	f	mm	12,4	15,25	16,6		
Actual external ligaments	g	mm	6	6,5	7,5		
Actual thickness t	t 1	mm	13,5	16,25	16,5		
Actual thickness t 2	t ₂	mm	13,5	16,25	16,5		
Additional corrosion allowance	A	mm	6	6	6		
Minimum thickness	t _{m,D}	mm	18,1	21	23,8		
Minimum thickness	t _{m,D2}	mm	12,3	13,9	15,7		
Minimum thickness	t _{m,D3}	mm	12,3	13,9	15,7		
$t > (t_{m,D} + h)$	V1	mm	28,1	33	37,8		
$f > 0,25^*(t_{m,D}-A)+A$	V2	mm	9,025	9,75	10,45		
$g > 0,25^{*}(t_{m,D}-A)$	V3	mm	3,025	3,75	4,45		
$f + g > t_{m,D}$	V4	mm	18,1	21	23,8		
$t_1 > t_{m,D2}$	V5	mm	12,3	13,9	15,7		
$t_2 > t_{m,D3}$	V6	mm	12,3	13,9	15,7		

ACI Central Inc.

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Detail Information - Revisi	on - Pressure Fitting Design											
CRN:	0C1003.9870YTN REV1											
Manufacturer:	Forum Energy Technologies	s - Valve Solutions										
FID/PV:	FID-14969	FID-14969										
Trademark:	"P.B.V". Enclosed In A 2 piece solid circular Shape (red color on top solid; blue color on bottom solid)											
Description:	Rev. is 10 year renl of CRN. 2-Pc. trunnion supp. ball valves; 5700/6700 ser. 3-Pc. trunn supp. ball valves; Unibody and 2-Pc. fld floating ball valves; Thd & SW valves; Sealwelded ball valves; Unibody thd. floating ball valves; API 6D F.E. swing style chk valves; Frged floating ball valves(P134/P135 to P334/P335)											
Design code:	ASME B16.34, API 6D, API	508, MSS SP-72.										
Registration date:	05/26/2014											
Expiry date:	05/23/2024	05/23/2024										
Pressure Rating Cl.150 to 600 Cl.150 to 2500 Cl.150 to 600	Type 5800/6800 5700/6700 4400/6400,4500/65	Size 2" to 16" 2" to 56"	Material A216 WCB/WCC;A352LCC A105/A350LF2 WCB; LCC; CF8M;A350LF2									
Cl.150to1500;Upto5000psi	00 5400 & 6415 (P134/P234/P334,P1	1/2" to 12"										
SW&	35/P2	1/2" to 4"	A105;CF8M;LF2									
Cl.150 to 2500	5333/6333,5331/63 31,6336	1/2" to 4"	A350LF2;A182F316									
	5338/6338,5339/63 39		A105 & other B16.34									
Up to 2000WOG	6322	1/4" to 4"	CF8M or WCB&B16.34 others									
2000WOG	5312	1/4" to 2"	A216WCB;A351CF8M									
Cl.150 to 1500	P800/P900	2" to 24"	WCC; LCC & other B16.34									



Valve Solutions -DSI 12735 Dairy Ashford Rd. Stafford, TX 77477

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January 29, 2020

Ref: Forum Energy Technology PBV Brand CRN 0C1003.92 for Alberta.

Attn: Alberta Boilers Safety Association (ABSA)

Forum Energy Technologies – Valve Solutions outsources the manufacture of few PBV branded valves to Starline S.p.A. factory in Italy. We Forum Energy Technologies Valve Solutions - PBV are responsible for the Quality of this product and warranty per Forum's terms and condition.

Please contact me if you have any further questions and/or comments.

Regards,

Tom Riner Director, Supply Chain 713-329-8257 tom.riner@f-e-t.com

